



TYPICAL PHYSICAL & PERFORMANCE CHARACTERISTICS:

Weight Per Gallon	8.0-9.0 lb.
Consistency	Trowel
Application Temperatures	35°F - 120°F

Approx. Shipping Weights:

(Note: All approx. weights include container)

3 gallons (11.4L)	27 lb.
5 gallons (18.9L)	45 lb.

VOC: <250 g/L max. (regulatory)

DESCRIPTION:

APOC® 115 BLACK GOLD® Liquid Rubber Flashing Cement is a premium grade highly modified, SBS Flashing Cement. This product is formulated for use with built-up systems, modified bitumen membranes (APP & SBS), base sheets, ply sheets, shingles and other approved surfaces. Black Gold® can be used in all weather conditions and even seals and bonds under water. This high quality product is available exclusively to professional installers. NOTE: DO NOT use on TPO, EPDM, PVC or other rubber/plastic single ply membranes.

PREPARATION:

All surfaces must have proper drainage and be clean, and free of surface rust and any other foreign matter. Excessive particulate surfacing materials on modified membranes must be removed (sweeping with a stiff broom is recommended) prior to application. On reroofing applications, all deck and existing membrane repairs should be made first. Severely weathered BUR membranes may require a pre-application of APOC® 103 Asphalt Primer. Metal surfaces must have all rust and scale removed. DO NOT HEAT OR THIN.

APPLICATION:

Apply on clear sunny day when surface temperatures are between 40 °F and 100 °F. In colder weather product should be stored in heated room (65 °F to 80 °F.) at least 24 hours prior to application. Winter and Intermediate Grades Available on Request. After a minimum of 45 days cure time, apply a reflective coating. This will greatly extend the life of the repairs and roof. For exterior use only. Protective clothing, gloves, and eyewear should be used during application of this product. Three Course Method: Apply Black Gold® with trowel or putty knife, working material to an even consistency over and into the area to be repaired. Apply 1/8" to 1/4" thick, two to three inches beyond the problem area. Then press a strip of APOC® Fabric into the cement and cover with an additional layer of Black Gold flashing cement. Five Course Method: Complete 3 course directions above. Then press a second strip of APOC® Fabric into the uncured cements and cover with an additional layer of flashing cement. Upon completion of your 3 or 5 course repair, form a cant with the cement around chimneys and other roof projections. For best results during reroofing, cut the mod-bit sheets to a maximum of 18 ft. lengths and allow to relax on job site before application. This product, by itself, is not designed as a below grade waterproof membrane. Contact APOC for below grade specifications.



COVERAGE RATE:

Approximately 12 ½ sq. ft. per gallon when applied 1/8" thick

CLEAN-UP:

Paint thinner or mineral spirits

STORAGE & HANDLING PRECAUTIONS:

Product safety information required for safe use is not included. Before handling, read product safety data sheets and container labels for safe use and for physical and health hazard information. Safety Data Sheets are available on the APOC website at www.apoc.com. You can also obtain a copy from your local APOC Distributor or APOC sales representative. HARMFUL OR FATAL IF SWALLOWED. EYE, SKIN AND RESPIRATORY IRRITANT. Contains petroleum based product. Keep away from heat, sparks and open flame. If swallowed DO NOT induce vomiting. Call physician immediately. In case of : Eye contact - flush with large amounts of room temperature water for 15 minutes; Skin contact - wash thoroughly with soap and water; Irregular or stopped breathing - administer oxygen, give artificial respiration and get medical attention immediately. Avoid prolonged breathing of vapor or spray mist.

PERSONAL PROTECTIVE EQUIPMENT



EYEWEAR



PROTECTIVE
CLOTHING



GLOVES

WARRANTY & DISCLAIMER:

Register your warranty for extended warranty terms within 60 days of the completion of the project at www.apoc.com/pages/warranty. APOC Roofing Systems, LLC hereby warrants to the original purchaser, contingent upon original proof of purchase, that this product will be free from any defects that may materially and adversely affect the product's performance for a period of one year from the date of original purchase.